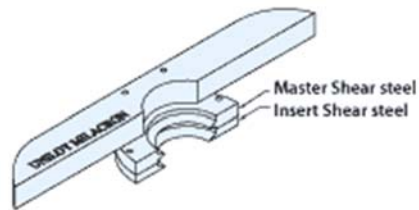


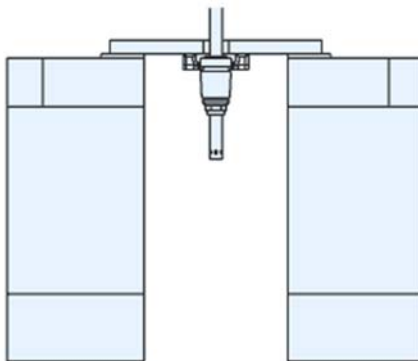
Blow Pin Height Adjustment Tool



To assist in the ease of set up and the operation of your Uniloy Milacron blow molding equipment, we would be pleased to provide you with a complimentary “Blow Pin Height Adjustment Tool”. To receive one of these tools simply contact your local Uniloy Services sales representative and ask for part number 57800-1.

The purpose of this tool is to make it easier for you to adjust the height alignment of your pull-up prefinish style blow pin assembly in relation to the shear steel cutting edge in your molds. With this tool you can make this adjustment without manually jogging the clamp open and closed.

To use this tool simply mount one of your used one, two, or three piece style shear steel assemblies to the bottom side of the tool using two #10-32 Socket Head Cap Screws.



When installing a new blow pin assembly, and with the mold clamp in the open position, place the tool across the top of both mold halves. Be sure that the tool is resting on the top of the shear steels and not on the top blocks. The ends of the tool have a radius that matches the pocket in the top of the top blocks in case your shear steels sit below the top of the top block.

Make sure that your blow pin air cylinder is in the down position. Then by turning the blow pin stem, screwing it in or out of the blow pin cylinder air adapter above, raise or lower the assembly to align the cutting land of the shear steel assembly in the center of the air groove in your blow pin head. If you have any questions regarding the use of this tool, or any other technical assistance you may need, please contact and talk to one of our technical service representatives.